

Test Certificate

No. 489 0903 A35

Soil Stress Test According to EN 489:2003

for

“SP welding joint”

For Casing Pipe Diameter 900 mm

by order of

Salling Plast A/S

FFI-Report 595E_4499

Test Specimen:

“SP welding joint” for plastic bonded service Pipe DN 700/900

The soil stress test according to the European Standard EN 489:2003 was carried out at the FFI in August 2003:

Sandbox test according to EN 489:2003 and 1000 cycles and
water impermeability test according to EN 489:2003.

There was no intrusion of water.

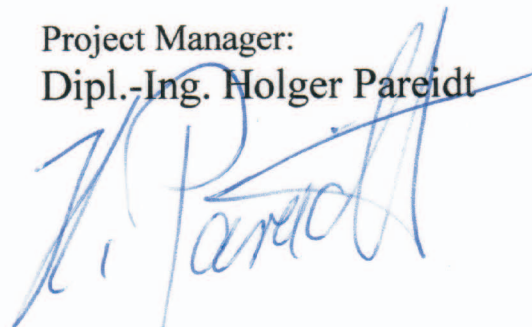
The soil stress test for the “SP welding joint” was successful.

Managing Director:
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